

INSTALLING THE ACTUATOR

CAUTION

1. Ingress of water into the unit may cause failure.
2. Install in a location convenient for access to manual operation selector knob.
3. Install in a location where sea wind & water effects are minimized.
4. Avoid a location where the ambient temperature exceeds 75°C.

Instructions:

1. The actuator harness is 2m (6.5ft) in length. Select the actuator location so that its distance from the control unit is 2m (6.5ft) or less.
2. Drill mounting hole locations based on the installation type A (vertical) or B (horizontal) as per the drawings below.
3. Install with included fasteners or with separately purchased machine screws or tapping screw and washer (see data below).
4. Tighten to 3.9 ~ 5.9 N · m (2.9 ~ 4.3 lbf · ft) of torque.

Notes:

1. Fastener mounting plate thickness : 20mm min. (3/4in. min),
2. Pilot hole diameter : ϕ 5mm (ϕ 1/5in.)

