

- Remove the 4 screws from the underside of the control head

- cut small cable tie

- push the plastic housing pad out

- remove the small 4 screws holding the pcb board in

- disconnect the quick connect harness

- Clean control head as necessary

- Install the new PCB board into the plastic control cover

- install the small 4 screws for the pcb board

- slide the cover with the new PCB board over the control body. and rubber side cover (if you have a single engine)

- connect the new harness to the main harness

- Zip Tie the Harness to bottom of control head

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