

FILTER INSTALLATION

Plan Ahead

Install the oil filter in a location that gives easy, un-obstructed access.

- 1 Install fittings into the 3/4" NPT ports before mounting the filter.
- 2 Select a location that permits easy access for fluid filter replacement and allows continuous, unrestricted plumbing from the oil cooler, thru the filter, to the reservoir, taking note that the flow direction is towards the reservoir.

NOTICE

Ensure oil filter is installed properly and the filter element is threaded onto the base securely prior to purging. Failure to do so may result in the loss of steering fluid.

CAUTION

DO NOT use steel fittings in the Oil Cooler(s), Oil Filter(s) and/or Power Steering Pump(s), ONLY use Brass fittings. Use of steel fittings may cause irreparable damage to the unit.

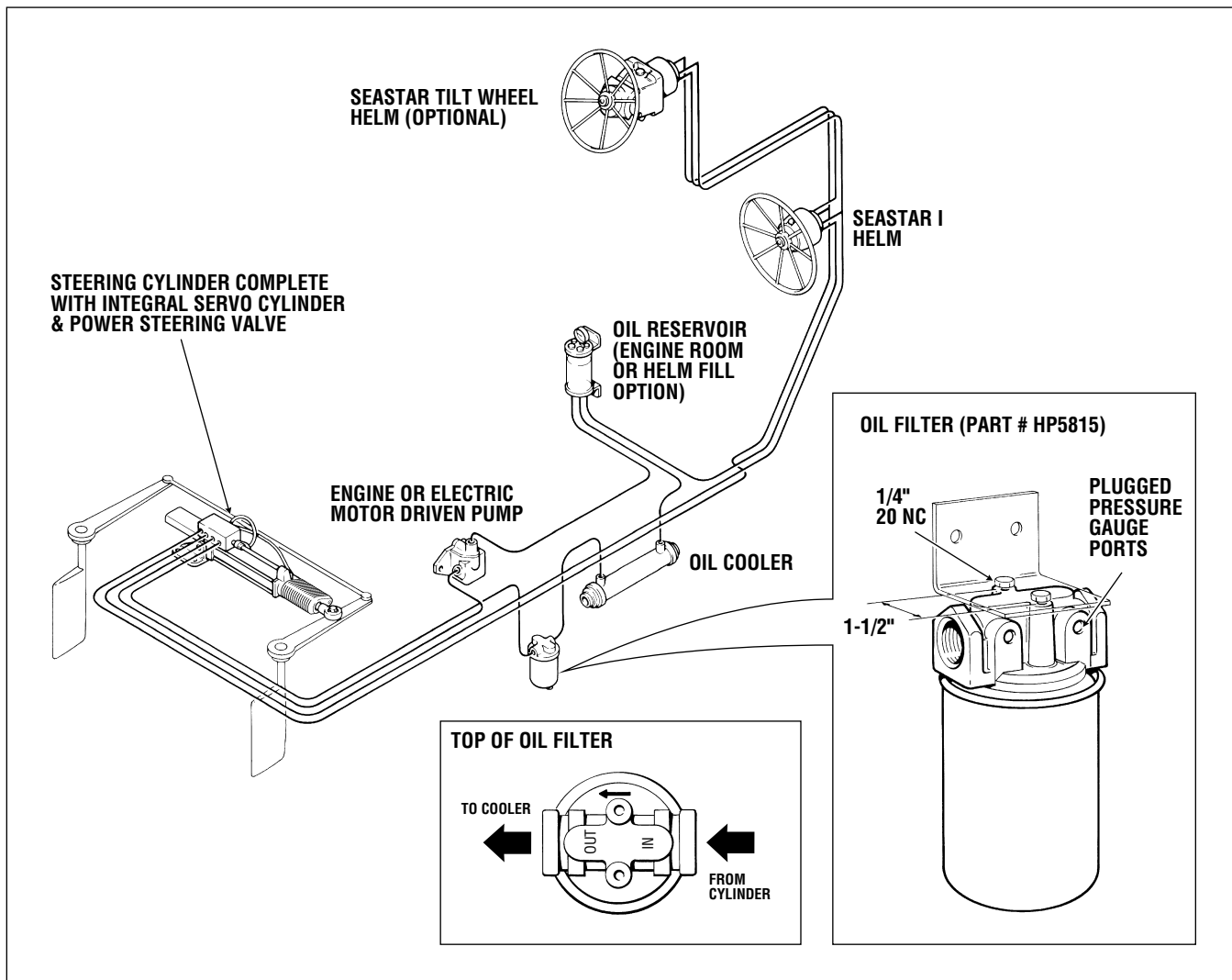


Figure 19. Oil Filter (HP5815).

Please refer to Appendix E on page 37 for oil filter details.